



Cardboard recycling step-by-step.



Step 1: We'll collect your cardboard and transport it back to our Collection recycling facility. Step 2: Once there, we'll compact the cardboard into bales, ready Compacting to send to a specialist reprocessing centre. At the reprocessing centre, the cardboard will be fed into Step 3: **Pulping** a pulper and mixed with water to break the material down into its natural fibres and create a pulp. The pulp will then be filtered to remove any remaining Step 4: impurities, like tape and glue. Colouring agents will also Cleaning be added at this stage, if required. Now clean, the pulp will be poured or sprayed onto a Step 5: large, fast-moving mesh screen, which will drain away **Draining &** excess water and help the fibres bond together to form a bonding sheet. Step 6: To further remove any leftover water, the sheet will be Pressing & pressed and put through 130°C steam-heated rollers to drying dry (removing 93% of water content), until the right moisture level and thickness is achieved. Step 7: The dried sheet will then be wound into rolls (weighing Recycled approximately 3 tonnes each!) and transported to cardboard manufacturers, ready to be recycled into anything from boxes and bags to toilet and kitchen rolls.



Did you know? This same cardboard can be recycled 4-5 times over!

We hope you found this useful & informative.

If you did, you'll be happy to know we have a whole bunch of process sheets for you...

Recycling process sheets













Cans

Cardboard

Cartons

Paper cups

Glass

Wood

Plastics







Fluorescent light tubes



WFFF



Polystyrene



Tins



Non-recyclables

Confidential shredding process sheets



Uniforms & clothing



Hard drives



Confidential paper

To let us know which one(s) you'd like to read next, just give us a call on 01242 588600 or email us at

info@printwaste.co.uk